

*irmscher*



**Vauxhall Astra**  
Styled by Irmischer

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- 1 Front lower spoiler.  
Cross hatch grille with Irmischer logo.  
Light alloy wheel in Stila design 8 x 18 ET33.

- 2 Cross hatch grille with Irmischer logo and paintable surround.  
3 Light alloy wheel in Stila design 8 x 18 ET33.  
4 Light alloy wheel in Signa design.  
5 Light alloy wheel in Sport Star design.



6 Rear roof spoiler.

7 Side pillar trim kit – 6 pieces.

8 Rear bumper sports insert for use with hidden OE rear silencer.

9 Fuel flap cover.

10 Rear roof spoiler.

Rear bumper sports insert for use with Irmischer sports silencer – left exit.

Light alloy wheel Delta design 8 x 19 ET35.

Sports silencer with split oval design chrome-plated tailpipes.



Individual leather interior available on demand (not for UK or Ireland).

- 11 Front centre arm rest – foldable with storage facility.
- 12 Interior door sill covers.
- 13 Aluminium pedals (LHD).
- 14 Handbrake lever in titanium-effect.

- 15 Velour floor mats in Irmscher design.
- 16 Door handle spoiler.
- 17 Irmscher badge for tailgate.

# Accessories for your Astra

Exterior	
Description	Order No.
Fuel flap cover	i 38 17 591
Cross hatch grille with Irmscher logo and paintable surround	i 38 01 050
Cross hatch grille with Irmscher logo and black surround	i 38 01 051
Front lower spoiler	i 38 01 001
Rear bumper sports insert for use with hidden OE rear silencer	i 38 01 451
Rear bumper sports insert for use with OE oval rear silencer	i 38 01 452
Rear bumper sports insert for use with Irmscher sports silencer – left exit	i 38 01 453
Rear bumper sports insert for use with Irmscher dual branched rear silencer – left/right exit	i 38 01 454
Rear roof spoiler	i 38 01 401
Side pillar trim kit – 6 pieces	i 38 01 320
Door handle spoiler	i 95 01 300
Irmscher badge for tailgate	i 95 17 339

Interior	
Description	Order No.
Handbrake lever in titanium-effect	i 95 17 451
Front centre arm rest – foldable with storage facility	i 20 17 071
Aluminium pedals (LHD)	i 95 17 587
Interior door sill covers – pair	i 38 17 010
Floor mats, velour with leather in Irmscher design (LHD)	i 38 17 080
Floor mats, velour with leather in Irmscher design (RHD)	i 38 17 081

Rear silencer	
Description	Order No.
Sports silencer	With split oval design chrome-plated tailpipes, left exit. For vehicles with engine Z 14 XEL, Z 14 XEP, Z 16 XEP, Z 18 XE, Z 17 DTL and Z 17 DTH. i 38 08 001
Sports silencer	With split oval design chrome-plated tailpipes, left/right exit. For vehicles with engine Z 14 XEL, Z 14 XEP, Z 16 XEP, Z 18 XE, Z 17 DTL and Z 17 DTH. i 38 08 002

Suspension	
Description	Order No.
Spring kit	Authorised GAWR front up to 960 kg. i 38 03 001 <sup>1)</sup>
Spring kit	Authorised GAWR front 965-1045 kg. i 38 03 002 <sup>1)</sup>

<sup>1)</sup> Up to 20-30mm lower depending on fittings and equipment of the vehicle.

## QUALITY MANAGEMENT

### Certificate

Voluntary participation in regular monitoring according to ISO 9001, QS 9000, VDA 6.1.



# Accessories for your Astra

Light alloy wheels		Order No.	Wheel set*	Single wheel**
Stila Design	Silver. 8 x 18 ET33. 5-stud.		i 99 10 132***	i 61 10 520
Delta Design	Silver. 7 x 17 ET40. 4-stud.		i 99 10 124	i 61 10 510
Delta Design	Silver. 7 x 17 ET40. 5-stud.		i 99 10 129	i 61 10 511
Delta Design	Silver. 8 x 19 ET35. 5-stud.		i 99 10 131	i 61 10 513 <sup>1)</sup>
Signa Design	Silver. 6,5 x 16 ET41. 4-stud.		i 99 10 128	i 61 10 502 <sup>2)</sup>
Signa Design	Silver. 6,5 x 16 ET41. 5-stud.		i 99 10 114	i 61 10 500 <sup>2)</sup>
Signa Design	Silver. 8 x 18 ET38. 5-stud.		i 99 10 122	i 61 10 501 <sup>2)</sup>
Sport Star Design	Silver. 7 x 17 ET38. 4-stud.		i 99 10 123	i 61 10 496
Sport Star Design	Silver. 6,5 x 16 ET41. 5-stud.		i 99 10 117	i 61 10 494 <sup>2)</sup>
Sport Star Design	Silver. 7,5 x 17 ET41. 5-stud.		i 99 10 118	i 61 10 495 <sup>2)</sup>
Sport Star Design	Silver. 8 x 18 ET30. 5-stud.		i 99 10 095	i 61 10 490
Softstar Design	Silver. 7 x 15 ET33. 5-stud.		i 99 10 007	i 61 10 419 <sup>3)</sup>
Softstar Design	Silver. 7 x 16 ET39. 5-stud.		i 99 10 061	i 61 10 421
Softstar Design	Silver. 7,5 x 17 ET33. 5-stud.		i 99 10 010	i 61 10 417
Softstar Design	Silver. 7,5 x 17 ET40. 5-stud.		i 99 10 009	i 61 10 424 <sup>2)</sup>
Spectra Sports Line Design	Silver. 7,5 x 17 ET39. 5-stud.		i 99 10 074	i 61 10 463
Twin Spoke Design	Silver. 7 x 15 ET33. 5-stud.		i 99 10 018	i 61 10 428 <sup>3)</sup>

\* Consisting of four light alloy wheels including VAUXHALL i LINE cover for wheel hub i 61 10 412. 1) Body reworking may be necessary.  
 \*\* Cover for wheel hub i 61 10 412/153/465 must be ordered separately. 2) Must be used with spacer plates i 61 17 003/004.  
 \*\*\* Consisting of four light alloy wheels including IRMSCHER cover for wheel hub i 61 10 465. 3) Only for 1,7 ltr. diesel and 1,8 ltr. petrol.

Light alloy wheels accessories		Order No.
Cover for wheel hub	Silver. With VAUXHALL i LINE logo.	i 61 10 412
Cover for wheel hub	Silver. With Irmischer logo.	i 61 10 465
Locking wheel bolts	Bolts (4 pieces).	i 61 10 160
Covering caps	Black (4 pieces). For locking wheel bolts i 61 10 160.	i 61 10 161
Covering caps	Silver (4 pieces). For locking wheel bolts i 61 10 160.	i 61 10 162
Hub valve caps	Aluminium, with VAUXHALL i LINE logo.	i 95 17 622
Spacer plates 4mm	For decreasing offset to ensure correct track (Use with i 61 10 500/501/494/495) 5-Stud. Set of 2 plates and 10 bolts.	i 61 17 003
Spacer plates 4mm	For decreasing offset to ensure correct track (Use with i 61 10 502) 4-Stud. Set of 2 plates and 8 bolts.	i 61 17 004



Cover for wheel hub  
 silver with VAUXHALL i LINE logo i 61 10 412,  
 silver with IRMSCHER LINE logo i 61 10 465.

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