

# S I G N U M

A STATEMENT OF INDIVIDUALITY



# Perfect Styling, Fascinating Technology.



Side sills i 34 01 311,  
roof spoiler i 34 01 404,  
rear lower skirt i 34 01 456,  
rear silencer with dual branched twin tailpipes, left/right i 34 08 018  
with light alloy wheels in Sport Star design.



Front lower spoiler i 34 01 002,  
cross hatch grille, black with Irmscher "i" logo i 34 01 053,  
side sills i 34 01 311  
and light alloy wheels in Signa design.



Roof spoiler i 34 01 404.



Rear silencer with twin tailpipes, left i 34 08 017/038.



Chrome-effect door mirror covers i 34 01 110 (pair).



Cross hatch grille, black with Irmischer logo, i 34 01 050.

# Sporty down to the last detail.



Side window trim kit i 34 17 058 (RHD),  
side sills i 34 01 311,  
roof spoiler i 34 01 404 ,  
rear lower skirt i 34 01 456  
and light alloy wheels in Signa design.



Side sills i 34 01 311.



Complete suspension i 34 03 020/021/022.



Roof spoiler i 34 01 404, rear lower skirt i 34 01 456 and  
rear silencer with dual branched twin tailpipes, left/right i 34 08 018.



Front lower spoiler i 34 01 002 and cross hatch grille, black with Irmischer "i" logo i 34 01 053.



Bumper protection strips i 34 01 040.

## ACCESSORIES FOR YOUR SIGNUM.

Exterior		
Description	Comments	Order No.
Front lower spoiler	For OE bumper.	i 34 01 002
Side sills	Set.	i 34 01 311
Cross hatch grille	Black, with Irmischer logo.	i 34 01 050**
Cross hatch grille	Black, with Irmischer "i" logo.	i 34 01 053
Side window trim kit (RHD)	8 pieces. Consisting of trim for front mirror triangle, B-pillar trim and trim for rear window frame.	i 34 17 058
Rear lower skirt	For rear silencer with twin tailpipes, left.	i 34 01 455
Rear lower skirt	For dual branched rear silencer with twin tailpipes, left/right.	i 34 01 456
Roof spoiler		i 34 01 404
Bumper protection strips	Set of 4, paintable. Not for vehicles with parking sensors.	i 34 01 040
Exterior mirror panels	2 parts. Set. Chrome-effect.	i 34 01 110
Fuel flap cover	Self adhesive.	i 95 17 592
** irmscher LINE		
Rear silencer		
Description	Comments	Order No.
Twin tailpipe	With rectangular tailpipes left, high-grade steel. For engines Y20DTH and Y22DTR.	i 34 08 017
Twin tailpipe	With rectangular tailpipes left, high-grade steel. For engine Z18XE.	i 34 08 038
Dual branched twin tailpipe	With rectangular tailpipes left/right, high-grade steel. For engines Z20NET, Z32SE, Y30DT and Z22YH.	i 34 08 018
Suspension		
Description	Comments	Order No.
Complete suspension kit	For vehicles with max. axle weight front up to 1060 kg.	i 34 03 020 <sup>1)</sup>
Complete suspension kit	For vehicles with max. axle weight front from 1065 kg to 1130 kg.	i 34 03 021 <sup>1)</sup>
Complete suspension kit	For vehicles with max. axle weight front from 1135 kg to 1205 kg.	i 34 03 022 <sup>1)</sup>
Spring kit	For vehicles with max. axle weight front up to 1060 kg.	i 34 03 016 <sup>1)</sup>
Spring kit	For vehicles with max. axle weight front from 1065 kg to 1130 kg.	i 34 03 017 <sup>1)</sup>
Spring kit	For vehicles with max. axle weight front from 1135 kg to 1205 kg.	i 34 03 018 <sup>1)</sup>
<sup>1)</sup> Up to 30 mm lower, depending on fittings and equipment of the vehicle.		
Performance kit		
Description	Comments	Order No.
Performance kit	For diesel engine Y22DTR. Only for manual transmission. Up to 18 kW more performance. Max. performance 110 kW/4000 rpm. Up to 60 Nm more torque, max. torque 340 Nm/2500 rpm. Same fuel consumption as without performance kit.	i 85 06 002

# High quality interior fittings.

available in Platinum-effect / Granite-effect / River elm wood-effect / Aluminium-effect



Steering wheel in platinum-effect/leather i 71 18 152, gear knob in granite/platinum-effect i 34 17 016/017/018 and handbrake lever in granite/platinum-effect i 34 17 027.



Gear knob in river elm wood/granite-effect i 34 17 030/031/032.



Handbrake lever in river elm wood/granite-effect i 34 17 028.



Trim for gear lever surround in river elm wood-effect for vehicles with manual transmission i 34 17 005.



Trim for gear lever surround in river elm wood-effect for vehicles with automatic transmission i 34 17 006.



Aluminium door lock buttons with Irscher "i" logo i 95 17 621.



Aluminium pedals, anodized, with Irscher logo i 95 17 626 (RHD); with Irscher "i" logo i 95 17 636 (RHD), not pictured.



Steering wheel in river elm wood-effect/leather i 71 18 149  
with spoke cover trims in river elm wood-effect i 34 17 040.



Steering wheel in leather i 71 18 148  
with Irmischer "i" logo or Irmischer logo.



## ACCESSORIES FOR YOUR SIGNUM.

Interior fittings		
Description	Comments	Order No.
<b>Leather</b>		
Steering wheel	Leather, black, 4 spokes. For vehicles with integrated radio controls.	i 71 18 148 <sup>1)</sup>
<b>River elm wood-effect</b>		
Steering wheel	In river elm wood-effect/leather, 4 spokes. For vehicles with integrated radio controls.	i 71 18 149 <sup>1)</sup>
Spoke cover trims	In river elm wood-effect.	i 34 17 040
Trim for gear lever surround	In river elm wood-effect. For manual transmission.	i 34 17 005
Trim for gear lever surround	In river elm wood-effect. For automatic transmission.	i 34 17 006
Gear knob	In river elm wood/granite-effect. Reverse gear front left (1,8l Petrol).	i 34 17 030
Gear knob	In river elm wood/granite-effect. Reverse gear rear right (3,2l Petrol/ 2,2l Diesel).	i 34 17 031
Gear knob	In river elm wood/granite-effect. Reverse gear rear right (2,2l Petrol/ 2,0l Diesel).	i 34 17 032
Handbrake lever	In river elm wood/granite-effect. With Irmischer "i" logo.	i 34 17 028
<b>Granite-effect</b>		
Steering wheel	In granite-effect/leather, 4 spokes. For vehicles with integrated radio controls.	i 71 18 150 <sup>1)</sup>
Spoke cover trims	In granite-effect.	i 34 17 041
Gear knob	In granite-effect. Reverse gear front left (1,8l Petrol).	i 34 17 013
Gear knob	In granite-effect. Reverse gear rear right (3,2l Petrol/ 2,2l Diesel).	i 34 17 014
Gear knob	In granite-effect. Reverse gear rear right (2,2l Petrol/ 2,0l Diesel).	i 34 17 015
Handbrake lever	In granite-effect. With Irmischer "i" logo.	i 34 17 026
<b>Granite/Platinum-effect</b>		
Steering wheel	In platinum-effect/leather, 3 spokes. For vehicles with integrated radio controls.	i 71 18 152 <sup>1)</sup>
Gear knob	In granite/platinum-effect. Reverse gear front left (1,8l Petrol).	i 34 17 016
Gear knob	In granite/platinum-effect. Reverse gear rear right (3,2l Petrol/ 2,2l Diesel).	i 34 17 017
Gear knob	In granite/platinum-effect. Reverse gear rear right (2,2l Petrol/ 2,0l Diesel).	i 34 17 018
Handbrake lever	In granite/platinum-effect. With Irmischer "i" logo.	i 34 17 027
<b>Aluminium-effect</b>		
Steering wheel	In aluminium-effect/leather, 3 spokes. For vehicles with integrated radio controls.	i 71 18 145 <sup>1)</sup>
Trim for gear lever surround	In aluminium-effect. For manual transmission.	i 34 17 036
Trim for gear lever surround	In aluminium-effect. For automatic transmission.	i 34 17 037
Gear knob	In aluminium/granite-effect. Reverse gear front left (1,8l Petrol).	i 34 17 019
Gear knob	In aluminium/granite-effect. Reverse gear rear right (3,2l Petrol/ 2,2l Diesel).	i 34 17 020
Gear knob	In aluminium/granite-effect. Reverse gear rear right (2,2l Petrol/ 2,0l Diesel).	i 34 17 021
Handbrake lever	In aluminium-effect. With Irmischer "i" logo.	i 34 17 029
<b>Other</b>		
Door lock buttons	Set. 2 pieces. Aluminium, anodized. With Irmischer "i" logo.	i 95 17 621
Aluminium pedals (RHD)	With Irmischer "i" logo. Set of 3 pedals in brushed aluminium.	i 95 17 636
Aluminium pedals (RHD)	With Irmischer logo. Set of 3 pedals in brushed aluminium.	i 95 17 626**

\*\* irmscher LINE

<sup>1)</sup> Only in connection with standard airbag. Airbag is not included in the delivery package.

# The wheel family.



Light alloy wheel in Spectra Line design in the dimension 7 x 16.



Light alloy wheels in Softstar design in the dimensions 7 x 16 up to 7 1/2 x 17.



Light alloy wheel in Delta design in the dimension 7 x 17.



Light alloy wheels in Sport Star design in the dimensions 6 1/2 x 16 up to 8 x 18.



Light alloy wheels in Twin Spoke design in the dimensions 7 x 16 up to 7 1/2 x 17.



Light alloy wheels in Signa design in the dimensions 6 1/2 x 16 and 8 x 18.



Light alloy wheel in Spectra Sports Line design in the dimension 7 1/2 x 17.

# ACCESSORIES FOR YOUR SIGNUM.

## Light alloy wheels

Description	Comments	Order No. wheel set*	Order No. single wheel**
Softstar design	Silver. 7 x 16 ET 39. 5-stud.	i 99 10 061	i 61 10 421
Softstar design	Silver. 7 1/2 x 17 ET 33. 5-stud.	i 99 10 010	i 61 10 417
Softstar design	Silver. 7 1/2 x 17 ET 40. 5-stud.	i 99 10 009	i 61 10 424 <sup>1)</sup>
Twin Spoke design	Silver. 7 x 16 ET 39. 5-stud.	i 99 10 020	i 61 10 430
Twin Spoke design	Silver. 7 1/2 x 17 ET 33. 5-stud.	i 99 10 021	i 61 10 431
Twin Spoke design	Silver. 7 1/2 x 17 ET 40. 5-stud.	i 99 10 022	i 61 10 434 <sup>1)</sup>
Spectra Line design	Silver. 7 x 16 ET 39. 5-stud.	i 99 10 053	i 61 10 458
Spectra Sports Line design	Silver. 7 1/2 x 17 ET 39. 5-stud.	i 99 10 074	i 61 10 463
Sport Star design	Silver. 6 1/2 x 16 ET 41. 5-stud.	i 99 10 117	i 61 10 494
Sport Star design	Silver. 7 1/2 x 17 ET 41. 5-stud.	i 99 10 118	i 61 10 495
Sport Star design	Silver. 8 x 18 ET 30. 5-stud.	i 99 10 093	i 61 10 490
Sport Star design	Silver. 8 x 18 ET 38. 5-stud.	i 99 10 094	i 61 10 492 <sup>1)</sup>
Delta design	Silver. 7 x 17 ET 40. 5-stud.	i 99 10 127	i 61 10 511 <sup>2)</sup>
Signa design	Silver. 6 1/2 x 16 ET 41. 5-stud.	i 99 10 114	i 61 10 500
Signa design	Silver. 8 x 18 ET 38. 5-stud.	i 99 10 122	i 61 10 501

\* Consisting of four light alloy wheels including Irmischer "i" logo cover for wheel hub i 61 10 412.

\*\* Cover for wheel hub i 61 10 412/465/411 must be ordered separately.

<sup>1)</sup> Body reworking necessary.

<sup>2)</sup> Available from November 2003.

Please note: Certain wheel/tyre combinations can make body reworking necessary.

## Light Alloy Wheels Accessories

Description	Comments	Order No.
Cover for wheel hub	Silver. With Irmischer "i" logo.	i 61 10 412
Cover for wheel hub	Silver. With Irmischer logo.	i 61 10 465**
Cover for wheel hub	Black. With Irmischer logo.	i 61 10 411**
Locking wheel bolts	Bolts. 4 pieces.	i 61 10 160
Covering caps	Black. 4 pieces. For locking wheel bolts i 61 10 160.	i 61 10 161
Covering caps	Silver. 4 pieces. For locking wheel bolts i 61 10 160.	i 61 10 162
Hub valve caps	Aluminium, with Irmischer "i" logo.	i 95 17 622
Centrelock-style wheel bolt cover	4 pieces. Only for light alloy wheels in Spectra Sports Line design.	i 61 10 217

\*\* *irmischer* LINE



Centrelock-style wheel bolt cover i 61 10 217 for Spectra Sports Line light alloy wheel.



Cover for wheel hub silver with Irmischer "i" logo i 61 10 412, silver with *irmischer* LINE logo i 61 10 465, black with *irmischer* LINE logo i 61 10 411.



Locking wheel bolts (4 pieces) for light alloy wheels i 61 10 160.



Covering caps (4 pieces) for locking wheel bolts in black, i 61 10 161, in silver, i 61 10 162.



Hub valve cap with Irmischer "i" logo i 95 17 622.



i 95 17 329/408



i 95 17 310



i 95 17 655



i 95 17 339



i 95 17 338/407



## Emblems

Description	Comments	Order No.
Irmischer "i" logo	Silver.	i 95 17 329
Irmischer "i" logo	Silver. With carrier for radiator grille.	i 95 17 408
Irmischer logo	Vitro.	i 95 17 310**
Badge with irmscher logo	Matt silver. Suitable for interior only.	i 95 17 655
Irmischer badge	Silver. For rear end.	i 95 17 339**
Irmischer logo with silhouette	Silver.	i 95 17 338**
Irmischer logo with silhouette	Silver. With carrier for radiator grille.	i 95 17 407**

\*\* irmscher LINE

Contents reflect status at printing (11/03). Print colours are only approximate illustrations of the real colours. We reserve the right to alter technical design features and equipment. You can get information on further technical details, possible tyre equipment, approvals on the certificate of homologation and other limitations at your Opel/Vauxhall partner. For prices please see our current price list.

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